

TEC TORCH

MODEL NO. 425
350 Amp

*Extension Caps to accommodate
3 inch or 7 inch electrode lengths.*



Short Cap

**TIP
OF THE
TORCH COOLING**
*reduces operating cost and
eliminates "cooling off" time*

Exclusive rubber to rubber seat prevents gas leakage without removable rings or seals.

Welds continuously from 1 to 350 amps AC or DC.

Accommodates tungsten electrode lengths of 3, 6 or 7 inches.

Exclusive one piece body construction guarantees freedom from costly maintenance and parts replacement.

SPECIFICATIONS

Weight	6½ oz.
Length	7½ inches
Height	3" cap - 4 inches 7" cap - 7¼ inches
Handle Dia.	1 inch
Chuck Sizes	.010" - 5/32"
Electrode Lengths	3" - 7"
Nozzle orifices	1/8" - 7/16"
Nozzle Lengths (overall)	1 ¾" - 5 ¾"
Nozzle Materials	Vycor, Alumina Ceramic

TEC TORCH CO. INC.

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